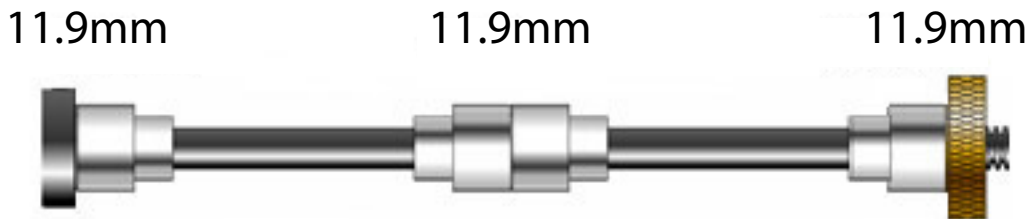


Bolt Action Pen Kit

Drill Bit required - 9.5mm
 Bushings required – Bushing - Bolt Action

Turning Diameters



Turn outside diameter of the pen blank down to 11.9 mm on both end of the brass tube .

Assembly:-

Layout the parts as shown below.

1. Push the Nib Assembly onto the Brass Tube.
2. Push the Clip Assembly onto the other side of the Brass Tube.
3. Unscrew the Nib projectile.
4. Slide the Spring onto the nib end of the Parker Style Refill.
5. Slide the Refill into the pen from the nib end then replace the nib back into the original position

